

HEAVY ION AND PROTON INDUCED SINGLE EVENT TRANSIENTS IN LINEAR DEVICES

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Abstract

This paper presents a display of heavy ion- and proton-induced single event transients for selected linear devices. The transient vital signs are scrims: low LET threshold, high voltage amplitude and extended pulse duration (microsecs.)

1. Introduction

Investigations of heavy ion induced single event transients (SET) in linear IC's have been pursued for several years (1,2), but their impact on spare and satellite systems and a convenient way for describing and handling them is still open to discussion.

Our approach is to photograph transients for a selection of devices for a set of key parameters, such as ion LET and input polarity. If each photograph contains several snapshots of a series of transients generated under a fixed identical condition, then the photo displays individual device variability such as might arise from ion impacts at different random locations on the chip. By taking the same set of photos for several different heavy ions and LETs, one can observe how the transients change with LET and also determine the device LET threshold.

In this paper, we have applied this approach to three different op amps and three different comparators. In addition, a sufficient number of data points were taken to develop a heavy ion cross section (for all observed transients exceeding a specified 2V output scope trigger voltage) and a LET threshold for several device types.

A separate section reports the

first proton-induced transients in a linear device-- proof of a well-predicted result (Ref. 2). Included are details of the transient response of the NSC LM139 comparator to protons of various energies, $E_p \leq 200$ MeV.

11.7710 Experiment

A. Devices-- The test devices are described in Table 1. More details are given in the individual discussions of device radiation response.

Table 1. Test Devices

LTN 111056	op amp-rad hard
LTN LM 108A	op amp
LTN RH 108A	op amp-rad hard
NSC LM139	comparator
NSC LM111	comparator
PMI LM139	comparator

*Note: LTN=Linear Technology,
 NSC=National Semiconductor,
 PMI=Precision Monolithics

B. Test Facilities-- Heavy ion tests were conducted at the Brookhaven National Laboratory (BNL) Van de Graaff and the Texas A&M (TAM) K500 cyclotron at College Station. The latter has a significantly higher range of energies than BNL, but a lower set of LET's (see Table 2.) Two device types, the LTN RH 1056 and NSC LM139, were tested at both heavy ion facilities with only a modest difference in response at equivalent LET.

One device, the NSC LM139 comparator, was also tested with protons of energies up to 200 MeV at the Indiana University Cyclotron Facility (IUCF).

c. Test Setup- The comparators and op amps were set up as shown in figures 1 & 2, respectively. Note that on the output of both device types there is a divide-by-two circuit and op amp to decouple the outputs from the tester and allow the output to exceed the rails. Note also that there is an input voltage divider for the comparators, but not the op amps. Some noise problems were encountered at the TAM medium energy heavy ion cyclotron with the op amp test devices, which were mitigated by placing a 1 nanoF capacitor on the feedback. This was a stop-gap measure that affected the shape of SETs somewhat, according to a later comparison using a strobe light. Finally, note the 1µF capacitors on the comparator inputs. Later test data were obtained without these capacitors, and no significant difference in transient response was noted. A best (standard) test setup has not yet been chosen; in some cases, it may be one that can be easily related to the user's system.

Table 2. Test ions at BNL, & TAM

Energy	LET*	Range(µ)
TAM		
1961 MeV Xe	44	148
600 MeV Ar	7.3	227
BNL		
286 MeV I	60	28
276 MeV Br	40	36
280 MeV Ni	26	44
150 MeV Cl	13	42
90 MeV F	4.4	64
98 MeV C [-t angles]	1.45	98

* MeV/(mg/cm²)

III. Heavy Ion Experimental Results

A. General Remarks

Heavy ion data were taken at both BNL and TAM accelerator

facilities. The BNL data were superseded by the TAM data except for threshold determinations at BNL with 98 MeV C, using many incident beam angles. Hence higher LET data is limited to that from the TAM test. Photos were taken for most data runs, using 600 MeV Ar (LET=7.3 MeV/mg/cm²) and 1961 MeV Xe (LET = 44 MeV/(mg/cm²)). Observations were made of LET threshold, device cross section, transient amplitudes, duration and polarity.

Significant heavy ion transients were seen with all six device types. The cross section for each device type is tabulated in Table 3, for the two LETs of TAM ions. In general, the comparators showed a larger amplitude but shorter duration of transients than the opamps. However, the amplitudes are significant in both functional types (ranging from several volts to rail-to-rail) and so is the time duration (1 to 20 microseconds.) The transient polarity depends on input polarity in all cases-- a fact that depends on the inherent clamping of the alternate transient polarity.

Table 3. TAM--Transient Heavy Ion Device Cross Sections* (cm²) for a "Standard" Input**

	LET = 44***	LET = 7.3***
Comparators [25 mV device input gap]		
NSC LM139	5.9 ± 0.5 E-4	1.5 E-4
NSC LM111	2.8 ± 0.3 E-4	8.5 E-5
PMI LM139	7 ± 1 E-4	3 E-4
Op Amps [0.5V device input]		
LTNRH1056	1.4 E-3	4 E-5
LTN LM108A	6 E-4	picture (rely
LTNRH108A	5 E-4	2 E-4

* The cross section is the number of transient events exceeding 2V, divided by the projected beam fluence (ions/cm²).

** There is no difference in cross section with input polarity -- for these high LET's only.

*** MeV/(mg/cm²)

The transient heavy ion LET threshold of most devices were found,

using BNI's 98 MeV C as shown in Table 3a. It should be pointed out that the low (0.2V) trigger used for some devices does not permit an exact comparison with the more meaningful 2V trigger which must necessarily have an equal or higher threshold. Only the latter output transients are capable of tripping CMOS circuits. It is also noteworthy that the cosine law for beam angle dependence applied well for these transient threshold determinations.

The transient photos showed a variation in response for each device type, obtained from repeat runs for the same conditions, but this variation is fairly well contained about a characteristic result. This means that one can count the transients without constantly including a rider to specify an amplitude discrimination level. That is, even though one selects a low trigger voltage for defining and counting a transient (2V in this set of data), the large majority of events exceed the trigger level (even near threshold). This lack of lower-amplitude transients in "a gray zone of uncertain system impact" implies that one can provide a tractable description of the heavy-ion-induced transients. With such information, it is easier to predict error rates in nearby circuitry for a specified radiation environment.

Table 3a. BNI--Transient Threshold LET for "Standard" Inputs & 2V Output Trigger Voltage

Comparators	LET(th)- MeV/(mg/cm ²) [25mV device input]
NSC1M139	2
NSC1M111	No data
PM11M139	<<1.45 [10mV input ; high out]
"	<1.45 [10mV input ; low out]
Op Amps	[0.5V device input]
1TN RH1056	1.7
1TN1M108A	<1.45 [used 0.2V trigger volt]
1TN RH108A	<1.45 [used 0.2V trigger volt]

B. Comparators

Three different bipolar comparators (See Table 1) were tested at room temperature for several different input voltage pairs. [Example: a positive applied input of +25 mV=POS 5.00V/2 and NI:G 4.95V/2; a negative applied input of -25 mV=POS 4.95V/2 and NI:G 5.00V/2.] The combined comparator data for the two accelerator tests show that the transients of the two manufacturer versions of the 1M139 devices retain their large amplitudes and time durations as the beam moved to successively lower LET ions, until we come quite close to threshold. The rail-to-rail comparator outputs (1TN & PM11M139 only) remained unaffected, but their duration diminishes as we come down in beam LET.

It is no coincidence that the variability in comparator output for a fixed set of conditions likewise holds to a steady rail-to rail amplitude with varying pulse widths. We can postulate that variability in response was due to variability in collected charge as a result of the strike location on the chip. The less effective strikes would be expected to behave very much like the lower LET ion hits.

In searching for threshold with various angles of 98 MeV C, it was found that the cosine law behavior held true. This result suggests that a water-shaped sensitive volume controls transient generation as it does with SET's in many IC's.

Photos of Comparator Response

1) NSC1M139--Photos of Runs 2 and 5 show the response to 1961 MeV Xe LET = 44 MeV/(mg/cm²), with 4.95/5.00V input and its reversal. Many transients are 2.5 μ s long, but a few are shorter. Rail-to-rail amplitudes are always the same for each of the sample's three parts. A lower-LET run with 600 MeV Ar (LET=7.3), per photo 34, showed the same rail-to-rail response but

a shorter duration of 1.3 μ s. RN], data showed a LET threshold of 2 ± 0 MeV/(mg/cm²).

The cross section [See Table 3] of $5.9 \pm 0.5 \times 10^{-4}$ cm² for LET=44 MeV/(mg/cm²) is for one of the four comparators comprising the quad. This result can be compared with untabulated BNL, data of 3.4 ± 1 $\times 10^{-4}$ cm² for LET=40 MeV/(mg/cm²). The number of data points is limited in both cases, but the difference exceeds confidence limits. One explanation: the ion track associated with the higher energy TAM beam is more damaging than that of the lower-range, LET-equivalent 276 MeV Br ion at BNL.

2) PM1 JM139-- The SEE response of two PM comparator to 196 MeV Xe resembles that of NSC. Transients have a more variable time duration -- 0.3 to 4 μ s per pulse. Amplitudes are nearly rail-to-rail at 22 to 26 V [Photo 8]. A run with 600 MeV Ar [Photo 35] showed the same rail-to-rail response as Xe, but a shorter duration of 1.3 μ s, equal to that of the NSC JM139.

Note that the low-LET thresholds [Table 3a] for this part differ greatly, depending on output voltage (input polarity.) This difference in response to input polarity [at low LET only] is seen again in the proton cross sections of the NSC JM139 given in Tables 5 & 6.

3) NSC JM111-- This comparator has an npn bipolar output transistor with 1.5 Kohm resistor on the collector & grounded emitter. It thus has an entirely different SEE response from that of the previous device types. When the comparator has a low output (an "on" transistor), the transient causes the transistor to go off for a time. For Xe, the amplitude of the output approaches -1.2V and lasts 0.1 to 0.4 μ s [Photo 12]. Conversely, for a high output the "off" transistor is turned on for a comparable period and the output approaches -0.5V [Photo 13]. The Ar (LET=7.3) run [Photo 36] showed a smaller amplitude of 2.5V and a longer duration of ~0.1 μ s.

C. Op Amps

Three different bipolar op amps listed in Table J were tested at room temperature, with two different input voltage pairs described in Table 4. [Note in the op amp test setup of Figure 2 that there is no voltage divider on the input for op amps.] With the comparators, an op amp with gain = 0.5 was used on the output, and the numbers are corrected for that in this report and on photo captions.

In addition, a 1nanof capacitor was installed on site, parallel to the 100Kohm feedback resistors, in order to stop noise oscillations. Post test, the op amp circuit was tested with a strobe light to compare the TAM configuration and a simplified configuration. There was considerable difference in the two circuit responses, but none affecting the basic parameters of amplitude and duration.

Table 4. Input Polarity -- Op Amps

Positive input	0.5V into + input 0V into - input
Negative input	0V into + input +0.5V into - input

The data for the op amps is different in form from comparator data. For Xe the amplitude ranges from 4 to 8V with a long pulse duration of ~20 μ s. For lower-LET Ar, the amplitude decreases, but the pulse width stays long. The trend with LET is similar to the variability among transients observed for a fixed set of conditions. In this case, the amplitudes vary, but not the pulse widths.

Photos of Op Amp Response

1) LTN RH1056-- This rad hard bipolar op amp with gain = 12 has a LET on the input. Input voltages of 1V and 0.5V (the latter was a test **standard**) did affect the amplitude, as seen in "111010s"

18 & 17, respectively], and a Change in input polarity caused a reversal in transient polarity (not shown.) For 1961 MeV Xe [LET=44 MeV/(mg/cm²)], the outputs have a smooth pulse shape, with 4 V to 8V amplitude, a very rapid rise time [$\ll 1 \mu\text{s}$] and a "1/e" decay time of $\sim 15 \mu\text{s}$. With Ar (LET=7.3), the amplitude decreases to $\sim 1\text{V}$ [Photo 37], and the cross section decreases (see Table 3), but the pulse duration remains long. BNL data showed a LET threshold of 1.7 MeV/(mg/cm²).

Again the TAM data can be compared to that taken with the lower energy Van (1c Graaff at BNL). In the BNL test, the cross section for a 276 MeV Br ion of LET=40 MeV/(mg/cm²) was $9\text{E}-4 \text{ cm}^2$ compared to $1.41\text{E}-3 \text{ cm}^2$ of Table 3 [both for S/N 2175]. The increase at TAM may be real, but should be of little consequence to project managers.

2) LTN1M 108 A-- It can be seen in photos 22 & 24 that this slower opamp [gain=10] has heavy-ion induced transients having a slower rise time of 2 μs . For this device type, the sign of the input polarity has a significant impact on the amplitude and duration of the transients. When irradiated with 1961 MeV Xe (LET=44), devices with a negative input [see definition in Table 4] are much more susceptible than those with positive input. Negative-input devices [Photo 24] exhibit a great variability in transient amplitudes ranging, up to 13V and a "1/e" decay time of 14 μs ; positive-input devices [Photo 22] have a fairly consistent ($\pm 20\%$) 5V amplitude and 10 μs "1/e" decay time. With Ar (LET=7.3), the amplitude and pulse duration remain the same for the positive-input (+0.5V) device [Photo 39]; no data were obtainable for a cross section. BNL data showed a LET threshold of $< 1.45 \text{ MeV}/(\text{mg}/\text{cm}^2)$.

3) LTN RH 108A-- There is no significant difference between the response of this device type and the LTN J M J 08A. Whatever means were used to

obtain the rad hard (RH 1) prefix did not affect the S1 B transient response.

IV. Proton Experimental Results

The first observations of proton-induced single event transients were obtained at the Indiana University Cyclotron Facility (UCF) for the same NSC1M139 comparator tested with heavy ions. This result was expected because of the low LET thresholds for the heavy ion transients.

Three devices were tested at room temperature, using the same setup used for the TAM test with heavy ions. The devices were irradiated with 200 MeV and lower energy protons. The preponderance of data was taken with $\pm 25 \text{ mV}$ input (at the part) with power supply voltages of $\pm 1.5 \text{ V}$. Note that the applied voltage differentials are twice the voltages at the part, because of a divide-by-two circuit on the input (See Figure 1). The cross sections, defined as the number of transients per unit fluence exceeding a 2V output trigger voltage, are summarized in Table 5 for the positive and negative 25 mV data. The difference in cross sections for the two input voltage polarities is significant.

Table 5. LM139 Transient Cross Section (cm² per device) for 200 MeV Protons

S/N	+25mV	-25mV
2172	2.2E-11	1.6E-10
2173	4.5E-11	7E-11
2174	3E-11	1.4E-10

All three parts were also tested at lower proton energies E_p of 120, 90, 60 and 30 MeV. However, no transients were induced for these lower energy protons with inputs of $\pm 25 \text{ mV}$. For the data shown in Table 6, the input voltages are $\pm 12.5 \text{ mV}$. Again, the cross sections differ for the two polarities. Note also that the cross section for the 200 MeV proton can be compared with

the entry in Table 5 for ± 25 mV; the cross sections for the lower input voltages of Table 6 are about an order of magnitude larger than those in Table 5. This observation leads to the test objective displayed in Table 7. Here, two parts were tested with 200 MeV protons only, but for several different input voltages-- in order to locate a high voltage differential voltage threshold above which no proton SEE transients are observed. The data are statistically meager, so data for the two parts are combined. This threshold is approximately found. The fact that the transients are certain to be small as we approach threshold was relevant and useful.

Table 6. Low Energy Proton Cross Sections (cm^2 per device) vs. E_p

E_p (MeV)	S/N	+12.5 mV	-12.5 mV
200	2172	2×10^{-10}	2.8×10^{-9}
120	2172	5×10^{-11}	9×10^{-10}
90	2172	1.4×10^{-10}	1.1×10^{-9}
60	2172	2×10^{-11}	1.2×10^{-9}
	2173		$< 5 \times 10^{-11}$
	2174	4×10^{-11}	3.5×10^{-10}
30	2172	$< 2 \times 10^{-11}$	2×10^{-10}
	2173	$< 2 \times 10^{-11}$	$< 5 \times 10^{-11}$
	2174	$< 2 \times 10^{-11}$	2.5×10^{-10}

Diagnostic Runs

Finally, a few diagnostic runs were directed at an empty socket with a total large fluence of $> 10^{12}$ protons/ cm^2 (200 MeV) to allay suspicions that the device measurements are noise. Here were no upsets of the empty sockets, which should disprove the noise hypothesis.

Other diagnostic runs were taken by reirradiating parts with the same conditions as they experienced before

receiving the total accumulated dose. Here are indications that the dose accumulations (~ 100 Krads) affect the SEE data adversely.

Statistics

The statistics are sparse throughout, because a high proton fluence (corresponding to a high total dose) was required to induce transients. This, of course, is good news for space projects--bad news for statisticians. It is possible to establish Poisson confidence limits for the data by going through the raw data. Such an exercise might be warranted with this data, only if flight confidence limits are sought.

Table 7. Cross Sections Vs Input Gap

Gap (mV)	Cross section (cm^2)	Note
+500	$0.1 < 5 \times 10^{-12}$	
+50	7×10^{-12}	Small*
-50	2×10^{-11}	
-62.5	7×10^{-12}	
-75	5×10^{-12}	Small*
-100	$0.1 < 1 \times 10^{-11}$	***

* "Small" means that only transients of a few volts are observed for the noted test condition.

*** The fluence seen here have been taken to 1×10^{12} protons/ cm^2 .

Photos of Proton-Induced Transients

As with heavy ion data, the true device voltage is twice that shown on the scope, because of a divide-by-two circuit on the output. Thus maximum device voltage swings for the comparator are ~ 26 volts or nearly rail-to-rail, and the smallest detected device output swings of 2V are established by the choice of a 1V scope setting on the circuit output. References in the text are for the true device voltage. Volt amplitudes are the vertical axis; time scales horizontal.

Note that differences between the individual proton responses of a comparator are characteristically manifested by differences in both the duration and amplitude--in distinction to changes mainly in time duration seen in heavy ion tests of comparators. Small amplitudes of the comparators can also occur when test conditions approach a threshold appropriate to the selected input voltage gap and proton energy.

This qualitative difference with protons can be attributed to the wide differences in deposited energy from nuclear reaction products induced by a proton of a given energy. Geometric considerations play a role, but so does the energy spectrum of recoil silicon atoms.

Proton P5 and P6 are for 200 MeV protons with a positive and negative input of 25mV, showing rail-to-rail amplitudes of opposite polarity and 200 nsec widths. Photo P8 displays the time width better for a different scope sweep rate. (200 nsec per division.)

A second part was irradiated with 200 MeV protons and showed a similar response. Additional data with an input gap of +12.5 mV were obtained. The smaller input voltage does not affect the shape of the transient, but it has a larger cross section.

Data for a third part supports previous data. In addition photo P18 for -12.5 mV shows a wide range of amplitudes and widths. Photo P19 for -37.5 mV moves toward the input voltage threshold. We see a diminished amplitude and width, as expected.

All three parts are tested with lower proton energies, as shown in Table 6. Photo P35 for 200 MeV protons shows a much wider transient -- approaching 1 μ s -- attributed to an accumulated deposition (dose) of protons late in the test campaign. We also see that 30 MeV protons are incapable of generating rail-to-rail voltages in photo P36.

The photos in support of Table 7 (not shown) demonstrate that larger absolute magnitudes of input voltages for either polarity correspond to smaller

output transients, as expected.

Proton Summary

The NSC LM139 comparator is susceptible to protons having energies typical of flares and the Van Allen belts (30 to 200 MeV.) The cross sections are consistently higher for the negative applied input as defined in section 111-11, just as with heavy ions. The cross sections get smaller and ultimately vanish at lower proton energies and at higher input voltage differentials. The transient can be a rail-to-rail excursion that takes place in ~200 nanosecond longer. The data obtained here are sufficient to permit a rate estimate for a known proton environment (fluence vs. energy) and specified voltage gap.

The trends of this data, plus a diagnostic test, confirm that this is a single event effect. The response arises from proton interaction with lattice nuclei leading to ionizing radiation deposition from the reaction products.

V. Conclusions

The reported transients from both heavy ions and protons may be a major threat to some space and satellite subsystems. System personnel will have to take a close look at flow transients, as summarized below, are likely to impact adjacent electronics. The heavy ion transients have very bad vital signs:

- (1) LET threshold < 2 MeV/(mg/cm²)
- (2) Large amplitudes (many volts)
- (3) Long duration (0.1 to 20 μ s.)

The proton transients are also dangerous:

- (1) Proton energy threshold of ~30 MeV at input gap of 12.5 mV; higher energy thresholds for higher gaps.
- (2) Amplitudes that can go rail-to-rail.
- (3) Durations approaching 1 μ s.

References

(1) R. Koga, S. D. Pinkerton, S. C. Moss, D. C. Mayer, S. LaLumondiere, S. J. Hansel, K. B. Crawford & W. R. Crain, "observation of SEUs in Analog Microcircuits," IEEE Trans. on Nuc. Sci, NS-40, No. 6,] 838 (Dec., 1993)

(2) R. Ecoffet, s. Duzellier, P. Tastet, C. Aicardi, M. LaBrunee, "Observation of Heavy Ion Induced Transients in Linear Circuits," 1994 IEEE Radiation Effects Data Workshop, p.72 (Dec., 1994)

Captions for Heavy Ion Photos

Photo 2. Transient of NSC LM139 comparators with xc [LET=44 MeV/(mg/cm²)] 4V per vertical division; 0.5 μ s per horizontal div.

Photo 3. Same as Photo 2 with reversed input. Note reversed output transients.

Photo 34. NSC LM139 tested with lower LET 600 MeV Ar [LET=7.3]. Note shorter pulse width than with Xc. 4V/div.; 0.5 μ s/div.

Photo 110108. Representative transient Of LM139 comparator with Xc (LET=44). 4V/div; 0.5 μ s/div.

Photo 35. LM139 tested with lower LET 600 MeV Ar [LET=7.3]. Note shorter pulse width than with Xc. 4V/div; 0.5 μ s/div.

Photo 12. NSC LM111 for Xc. Low output from bipolar transistor. 4V/div.; 0.2 μ s/div.

Photo 13. NSC LM111 for Xc. High transistor output. 4V/div; 0.2 μ s/div.

Photo 36. NSC LM111 for Ar. Low transistor output. 1V/div; 0.2 μ s/div

Photos 17 & 18. LM111 for Xc. A comparison of two different input voltages (reversed). Photo 17 is 0.5V; photo 18 is IV. 2V/div; 5 μ s/div.

Photo 37. LM111 for Ar. Same voltage Scales as for 11010s 17 & 18.

Photo 22 & 24. LM108A for Xc. A comparison of positive and negative input shows a significant difference in output. 2V/div; 2 μ s/div.

Photo 39. LM108A for Ar. Smaller voltage = 0.5 V/div; 2 μ s/div.

Captions for Proton Runs

Photo P5. Transient of NSC LM139 comparator with 25 mV input gap & 200 MeV protons. 4V vertical division [at {ic.vice}]; 2 microsec per horizontal.

Photo 1'6. Similar to Run 5 with reversed input. Note reverse output transient.

Photo 1'8. Same conditions as Run 6 with 200 nanosec/horizontal division.

Photo P18. Transient of NSC LM139 for -12.5 mV input gap & 200 MeV protons. 4V vertical; 200 ns horizontal.

Photo P19. Same as Run 18, except for -37.5 mV input gap. Note a diminished amplitude and width.

Photo P35. Transient for -12.5 mV input gap & 200 MeV protons taken after 100 Krads. 4V vertical; 200 ns horizontal. Note longer transients than for Run 18.

Photo P36. Transient for -12.5 mV & 30 MeV protons

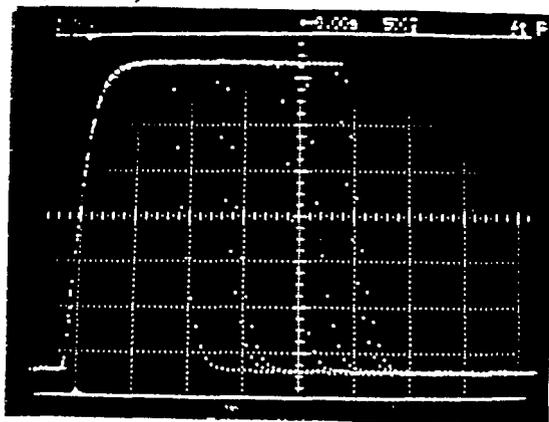


Photo 2. Representative transient of three NSC LM139 comparators with Xe [LET= 44 MeV/(mg/cm²),] 4V per vertical division; 0.5microsec/horizontal div.

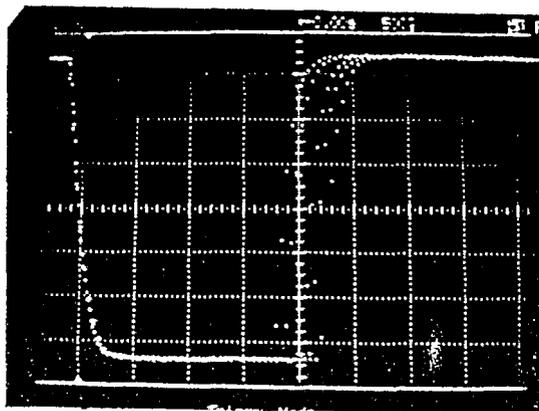


Photo 5. Same as Photo 2 with reversed input. Note reversed output transients

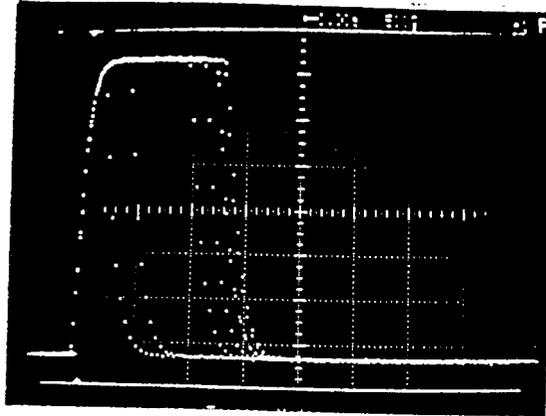


Photo 34. NSC LM139 tested with lower LET 600 MeV Ar [LET=7.3] Note shorter pulse width than with Xe. 4V/div; 0,5 microsec/div.